

Cook & Hold Oven Manual Control

ecosmart®





500-TH-II 750-TH-II 1000-TH-II





INSTALLATIONOPERATIONMAINTENANCE





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DELIVERY

This Alto-Shaam appliance has been thoroughly tested and inspected to ensure only the highest quality unit is provided. Upon receipt, check for any possible shipping damage and report it at once to the delivering carrier. See Transportation Damage and Claims section located in this manual.

This appliance, complete with unattached items and accessories, may have been delivered in one or more packages. Check to ensure that all standard items and options have been received with each model as ordered.

Save all the information and instructions packed with the appliance. Complete and return the warranty card to the factory as soon as possible to ensure prompt service in the event of a warranty parts and labor claim.

This manual must be read and understood by all people using or installing the equipment model. Contact the Alto-Shaam Tech Team Service Department if you have any questions concerning installation, operation, or maintenance.

NOTE: All claims for warranty must include the full model number and serial number of the unit.

UNPACKING

 Carefully remove the appliance from the carton or crate.

NOTE: Do not discard the carton and other packaging material until you have inspected the unit for hidden damage and tested it for proper operation.



2. Read all instructions in this manual carefully before initiating the installation of this appliance.

DO NOT DISCARD THIS MANUAL.

This manual is considered to be part of the appliance and is to be provided to the owner or manager of the business or to the person responsible for training operators. Additional manuals are available from the Alto-Shaam Tech Team Service Department.

3. Remove all protective plastic film, packaging materials, and accessories from the appliance before connecting electrical power. Store any accessories in a convenient place for future use.

SAFETY PROCEDURES AND PRECAUTIONS

Knowledge of proper procedures is essential to the safe operation of electrically and/or gas energized equipment. In accordance with generally accepted product safety labeling guidelines for potential hazards, the following signal words and symbols may be used throughout this manual.

DANGER



Used to indicate the presence of a hazard that WILL cause severe personal injury, death, or substantial property damage if the warning included with this symbol is ignored.

WARNING



Used to indicate the presence of a hazard that CAN cause personal injury, possible death, or major property damage if the warning included with this symbol is ignored.

CAUTION



Used to indicate the presence of a hazard that can or will cause minor or moderate personal injury or property damage if the warning included with this symbol is ignored.

CAUTION

Used to indicate the presence of a hazard that can or will cause minor personal injury, property damage, or a potential unsafe practice if the warning included with this symbol is ignored.

NOTE: Used to notify personnel of installation, operation, or maintenance information that is important but not hazard related.

- 1. This appliance is intended to cook, hold or process foods for the purpose of human consumption. No other use for this appliance is authorized or recommended.
- 2. This appliance is intended for use in commercial establishments where all operators are familiar with the purpose, limitations, and associated hazards of this appliance. Operating instructions and warnings must be read and understood by all operators and users.
- 3. Any troubleshooting guides, component views, and parts lists included in this manual are for general reference only and are intended for use by qualified technical personnel.
- 4. This manual should be considered a permanent part of this appliance. This manual and all supplied instructions, diagrams, schematics, parts lists, notices, and labels must remain with the appliance if the item is sold or moved to another location.

NOTE



For equipment delivered for use in any location regulated by the following directive:

DO NOT DISPOSE OF ELECTRICAL OR ELECTRONIC EQUIPMENT WITH OTHER MUNICIPAL WASTE.

DANGER



IMPROPER INSTALLATION,
ALTERATION, ADJUSTMENT,
SERVICE, OR MAINTENANCE COULD
RESULT IN SEVERE INJURY, DEATH,
OR CAUSE PROPERTY DAMAGE.

READ THE INSTALLATION,
OPERATING AND MAINTENANCE
INSTRUCTIONS THOROUGHLY
BEFORE INSTALLING OR SERVICING
THIS EQUIPMENT.

CAUTION



TO PREVENT PERSONAL INJURY,
USE CAUTION WHEN MOVING OR
LEVELING THIS APPLIANCE.

CAUTION



METAL PARTS OF THIS EQUIPMENT BECOME EXTREMELY HOT WHEN IN OPERATION. TO AVOID BURNS, ALWAYS USE HAND PROTECTION WHEN OPERATING THIS APPLIANCE.

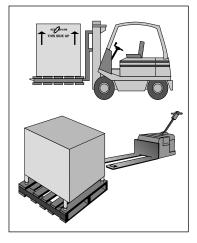
↑ DANGER



DO NOT store or use gasoline or other flammable vapors or liquids in the vicinity of this or any other appliance.

SITE INSTALLATION

The Alto-Shaam cook and hold oven must be installed in a location that will permit the oven to function for its intended purpose and to allow adequate clearance for ventilation, proper cleaning, and maintenance access.

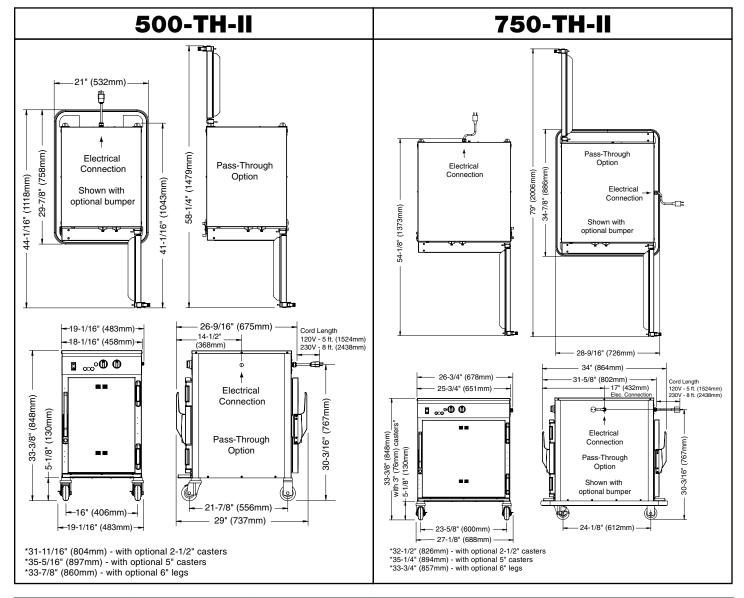


Emissions testing conducted by Underwriters Laboratories, Inc.® was found to be in compliance with the applicable requirements of NFPA96: 2004 Edition, Par. 4.1.1.2. U.L emissions sampling of grease laden vapor resulted in a total of 0.55 milligrams per cubic meter with no visible smoke and is considered representative of all oven models in the line. Based on these results, hood installation and/or outside venting should not be a requirement in most areas. Verify local codes for locations where more restrictive codes are applicable.

- **1.** The oven must be installed on a stable and level surface.
- **2. DO NOT** install this oven in any area where it may be affected by any adverse conditions such as steam, grease, dripping water, high temperatures, etc.
- **3. DO NOT** store or use any flammable liquids or allow flammable vapors in the vicinity of this oven or any other appliance.
- **4.** This appliance must be kept free and clear of any combustible materials.
- **5.** This appliance must be kept free and clear of any obstructions blocking access for maintenance or service.

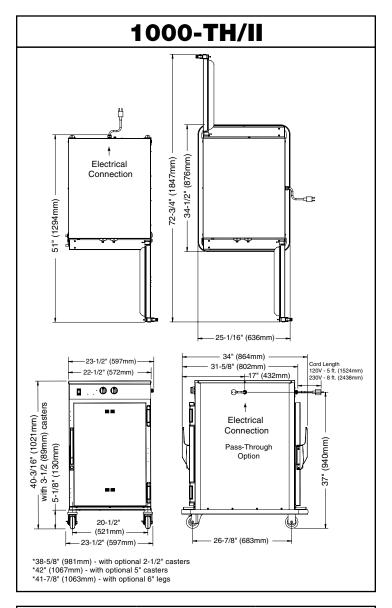
| MINIMUM CLEARANCE REQUIREMENTS | | | | | | |
|---|-----------|-----------|--|--|--|--|
| COMBUSTIBLE NON-COMBUSTIBLE SURFACES SURFACES | | | | | | |
| BACK | 3" (76mm) | 3" (76mm) | | | | |
| LEFT SIDE | 1" (25mm) | 1" (25mm) | | | | |
| RIGHT SIDE | 1" (25mm) | 1" (25mm) | | | | |
| ТОР | 2" (51mm) | 2" (51mm) | | | | |

SITE INSTALLATION



| WEIGHT | | | PRODUCT\PAN CAPACITY | | | |
|--|----------------|----------------|---------------------------------------|--|--|--|
| MODEL | NET | SHIP | 500-TH-II | | | |
| 500-TH-II | 130 lb (59 kg) | 166 lb (75 kg) | 40 lb (18kg) махімим | | | |
| 750-TH-II 194 lb (264 kg) 264 lb (120 kg) | | | volume maximum: 30 quarts (38 liters) | | | |
| | | | 750-TH-II | | | |
| | | | 100 lb (45kg) махімим | | | |
| | | | volume maximum: 75 quarts (95 liters) | | | |

SITE INSTALLATION



| WEIGHT | | | | |
|----------------|----------------|-----------------|--|--|
| MODEL NET SHIP | | | | |
| 1000-TH/II | 200 lb (91 kg) | 275 lb (125 kg) | | |

PRODUCT\PAN CAPACITY

120 lb (54kg) maximum volume maximum: 60 quarts (76 liters)

| OPTIONS AND ACCESSORIES | 500-TH-II | 750-TH-II | 1000-TH-II |
|---|--------------------------------|------------------------------------|-----------------------------------|
| Bumper, Full Perimeter (NOT AVAILABLE WITH 2-1/2 (64mm CASTERS) | 5011161 | 5010371 | 5009767 |
| Carving Holder, PRIME RIB STEAMSHIP (CAFETERIA) ROUND | HL-2635 4459 | HL-2635 4459 | HL-2635 4459 |
| Casters - 2 RIGID, 2 SWIVEL W/BRAKE 5" (127mm) 3-1/2" (89mm) 2-1/2" (64mm) | 5004862 STANDARD 5008022 | 5004862 STANDARD 5008022 | 5004862 STANDARD 5008022 |
| Door with Window RIGHT-HAND LEFT-HAND | 5010830 5010829 | 5010948 5010949 | 5010082 5010076 |
| Door Lock with Key | LK-22567 | LK-22567 | LK-22567 |
| Drip Pan STANDARD WITH DRAIN 1-7/16" (37mm) STANDARD WITH DRAIN 1-11/16" (43mm) STANDARD WITH DRAIN 1-7/8" (48mm) WITHOUT DRAIN, 1-7/16" (37mm) WITHOUT DRAIN, 1-7/8" (48mm) EXTRA DEEP, 4" (102mm) | 14813 — — 11898 — | 14831 — — — 11906 — | 5005616 11906 15929 |
| Legs, 6" (152mm), Stemmed (SET OF FOUR) | 5011149 | 5011149 | 5011149 |
| Pan Grid, Wire - 18" x 26" PAN INSERT | _ | PN-2115 | PN-2115 |
| Security Panel w/ Key Lock | 5013939 | 5013936 | 5013934 |
| Shelf, Stainless Steel FLAT WIRE, REACH-IN FLAT WIRE, PASS-THROUGH RIB RACK | SH-2326 — — | SH-2324 SH-2327 SH-2743 | SH-2325 SH-2346 SH-29474 |
| Stacking Hardware | 5004864 | 5004864 | 5004864 |

SITE INSTALLATION

STACKING INSTRUCTIONS

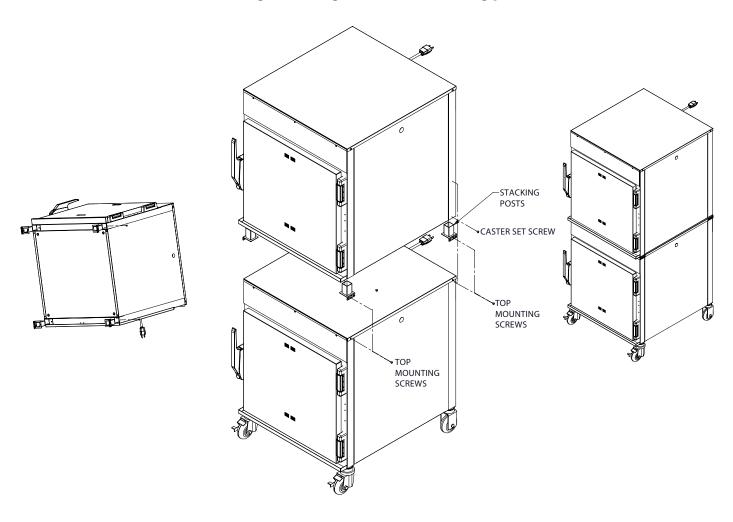
1) If the two appliances were shipped together from the factory, the top unit will have the casters already removed. A stacking kit will be included with the shipment.

If casters need to be removed: lay the unit on its back, and remove the set screw on each caster. Pull the casters out of the unit.

2) While appliance is laid on its back, insert one stacking post in each of the four corners of the upper unit. Secure the stacking posts using one screw and two flat washers that come with the stacking kit.

Note: The flange on the stacking posts must face the outside of the unit.

3) Remove the four top mounting screws from the lower unit. Place the upper appliance, which has the stacking posts installed, on top of the bottom unit. Center the top unit from front to back. Re-install the four screws through the flange of the four stacking posts.



Stacking Configurations

1000-TH-II with 1000-TH-II, 1000-SK-II, 1000-SK/III or 1000-S, 750-TH-II with 750-TH-II, 750-TH/III, 750-S, 767-SK or 767-SK/III, 500-TH-II with 500-TH-II, 500-TH/III or 500-S

SITE INSTALLATION

A number of adjustments are associated with initial installation and start-up. It is important that these adjustments be conducted by a qualified service technician. Installation and start-up adjustments are the responsibility of the dealer or user. These adjustments include but are not limited to thermostat calibration, door adjustment, leveling, electrical hook-up and installation of optional casters or legs.

RESTRAINT REQUIREMENTS --MOBILE EQUIPMENT





RISK OF ELECTRIC SHOCK.

Appliance must be secured to building structure.

LEVELING



Level the oven

from side-to-side and front-to-back with the use of a spirit level. For ovens installed with casters, it is important that the installation surface be level due to the probability of frequent oven repositioning.

We recommend checking the level of the oven periodically to make certain the floor has not shifted nor the oven moved.

NOTE: Failure to properly level this oven can cause improper function and will result in the uneven baking with products consisting of semi-liquid batter.

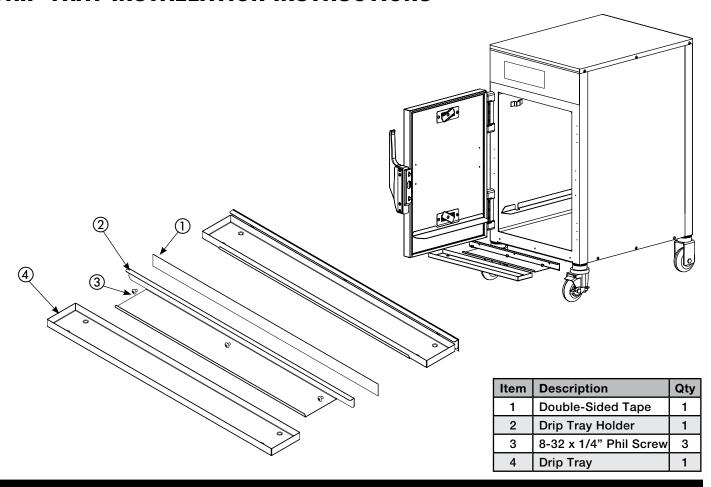
Any appliance that is not furnished with a power supply cord but that includes a set of casters must be installed with a tether. Adequate means must be provided to limit the movement of this appliance without depending on or transmitting stress to the electrical conduit. The following requirements apply:

- 1. Casters must be a maximum height of 6" (152mm).
- **2.** Two of the casters must be the locking type.
- **3.** Such mobile appliances or appliances on mobile stands must be installed with the use of a flexible connector secured to the building structure.

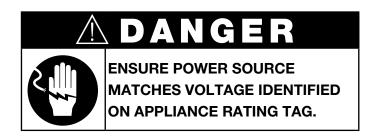
A mounting connector for a restraining device is located on the upper back flange of the appliance. A flexible connector is not supplied by nor is it available from the factory.

SITE INSTALLATION

DRIP TRAY INSTALLATION INSTRUCTIONS



- 1. Poke holes through double-sided tape ① which is attached to the back of drip tray holder ②.
- 2. Remove backing on double-sided tape (1).
- 3. Put screws (3) through holes and attach drip tray holder (2) to unit.
- 4. Optional apply a line of food-grade silicone caulk along top edge of drip tray holder 2 to seal.
- 5. Place drip tray 4 in drip tray holder 2.



ELECTRICAL CONNECTION

The appliance must be installed by a qualified service technician. The oven must be properly grounded in accordance with the National Electrical Code and applicable local codes.

Plug the unit into a properly grounded receptacle ONLY, positioning the unit so that the plug is easily accessible in case of an emergency. Arcing will occur when connecting or disconnecting the unit unless all controls are in the "OFF" position.

Proper receptacle or outlet configuration or permanent wiring for this unit must be installed by a licensed electrician in accordance with applicable local electrical codes.

750- and 1000-TH-II models at 208-240V are dual rated units with a conversion switch mounted under an access cover on the rear of the oven, near the power cord.

With the voltage conversion switch in the 200-208V (UPPER) position, the oven will function properly with a source voltage of between 200 and 208.

With the voltage conversion switch in the 220-240V (LOWER) position, the unit will function properly with a source voltage of between 220 and 240.

NOTE: ALL 208-240V units are shipped from the factory with the voltage conversion switch in the 220-240 position.

All 125V rated units will function properly with a source voltage of between 100 and 125, 60 Hz.

The 125V rated units are provided with a cord and plug [NEMA #5-20P]. Have a licensed electrician install the proper outlet configuration as required for the unit in accordance with applicable, local electrical codes. This will assure a safe and trouble-free installation.

DANGER



To avoid electrical shock, this appliance MUST be adequately grounded in accordance with local electrical codes or, in the absence of local codes, with the current edition of the National Electrical Code ANSI/NFPA No. 70. In Canada, all electrical connections are to be made in accordance with CSA C22.1, Canadian Electrical Code Part 1 or local codes.

For CE approved units: To prevent an electrical shock hazard between the appliance and other appliances or metal parts in close vicinity, an equalization-bonding stud is provided. An equalization bonding lead must be connected to this stud and the other appliances / metal parts to provide sufficient protection against potential difference. The terminal is marked with the following symbol.

Hard wired models:

Hard wired models must be equipped with a country certified external allpole disconnection switch with sufficient contact separation.

If a power cord is used for the connection of the product an oil resistant cord like H05RN or H07RN or equivalent must be used.

NOTE: Where local codes and CE regulatory requirements apply, appliances must be connected to an electrical circuit that is protected by an external GFCI outlet.

| ELECTRI | ELECTRICAL - 500-TH-II | | | | | | | |
|---------|------------------------|----------|------|-----|-------------------|--|--|--|
| VOLTAGE | PHASE | CYCLE/HZ | AMPS | kW | CORD & PLUG | | | |
| 120 | 1 | 60 | 16.0 | 1.9 | NEMA 5-20p | | | |
| | | | | | * 20A - 125V PLUG | | | |
| 208-240 | 1 | 60 | 12.5 | 3.0 | NO CORD | | | |
| at 208 | 1 | 60 | 10.6 | 2.2 | OR PLUG | | | |
| at 240 | 1 | 60 | 12.2 | 2.9 | | | | |
| 230 | 1 | 50/60 | 12 | 2.8 | CEE 7/7 | | | |
| | | | | | 220-230V PLUG | | | |

| ELECTRICAL - 750-TH-II | | | | | | | |
|------------------------|-------|----------|------|-----|-------------------|--|--|
| VOLTAGE | PHASE | CYCLE/HZ | AMPS | kW | CORD & PLUG | | |
| 120 | 1 | 60 | 14.2 | 1.7 | NEMA 5-20P | | |
| | | | | | © 20A - 125V PLUG | | |
| 208-240 | 1 | 60 | 14.4 | 3.0 | NO CORD | | |
| at 208 | 1 | 60 | 14.6 | 3.0 | OR PLUG | | |
| at 240 | 1 | 60 | 11.2 | 2.7 | | | |
| 230 | 1 | 50 | 10.4 | 2.4 | CEE 7/7 | | |
| | | | | | 220-230V PLUG | | |

| ELECTRICAL - 1000-TH-II | | | | | | |
|-------------------------|-------|----------|------|-----|-------------------|--|
| VOLTAGE | PHASE | CYCLE/HZ | AMPS | kW | CORD & PLUG | |
| 120 | 1 | 60 | 14.4 | 1.7 | NEMA 5-20p | |
| | | | | | * 20A - 125V PLUG | |
| 208-240 | 1 | 60 | 14.4 | 3.0 | NO CORD | |
| at 208 | 1 | 60 | 14.4 | 3.0 | OR PLUG | |
| at 240 | 1 | 60 | 11.1 | 2.7 | 0.0.7.200 | |
| 230 | 1 | 50 | 10.4 | 2.4 | CEE 7/7 | |
| | | | | | 220-230V PLUG | |

Wire diagrams are located inside the bonnet of the unit.

OPERATING INSTRUCTIONS

USER SAFETY INFORMATION

CAUTION



METAL PARTS OF THIS EQUIPMENT BECOME EXTREMELY HOT WHEN IN OPERATION. TO AVOID BURNS, ALWAYS USE HAND PROTECTION WHEN OPERATING THIS APPLIANCE. The Alto-Shaam cook and hold oven is intended for use in commercial establishments by qualified operating personnel where all operators are familiar with the purpose, limitations, and associated hazards of this appliance. Operating instructions and warnings must be read and understood by all operators and users.

START-UP OPERATION

BEFORE INITIAL USE:

Interior oven surfaces must be heated to remove surface oils and the accompanying odor produced during the first use of the oven.

- 1. Wipe all wire shelves, side racks and the full oven interior with a clean, damp cloth. Install the oven side racks, oven shelves, and external drip tray. Shelves are installed with the curved edge toward the back of the oven. Insert the drip pan on the interior bottom surface of the oven.
- **2.** Close the oven doors, press the power switch to the on position, and set the thermostat to 300°F (149°C).
- **3.** Allow the oven to cycle for approximately 2 hours or until no odor is detected.

PREHEATING:

Always preheat the oven for a minimum of 20 minutes before cooking product. Follow the operating instructions indicated on the next page of this manual.

DANGER



AT NO TIME SHOULD THE INTERIOR OR EXTERIOR BE STEAM CLEANED, HOSED DOWN, OR FLOODED WITH WATER OR LIQUID SOLUTION OF ANY KIND. DO NOT USE WATER JET TO CLEAN.



SEVERE DAMAGE OR ELECTRICAL HAZARD COULD RESULT.

WARRANTY BECOMES VOID IF APPLIANCE IS FLOODED

DANGER



APPLIANCES WITH NO CORD PROVIDED BY FACTORY MUST BE EQUIPPED WITH A CORD OF SUFFICIENT LENGTH TO PERMIT THE APPLIANCE TO BE MOVED FOR CLEANING.



ELECTRICAL CONNECTIONS MUST BE MADE BY A QUALIFIED SERVICE TECHNICIAN IN ACCORDANCE WITH APPLICABLE ELECTRICAL CODES.

riangle danger



LOCK-OUT OR POST BREAKER PANEL UNTIL SERVICE WORK HAS BEEN COMPLETED.

ADANGER



ENSURE POWER SOURCE
MATCHES VOLTAGE IDENTIFIED
ON APPLIANCE RATING TAG.

OPERATING INSTRUCTIONS

- **1.** Push power switch to ON (I) position. Control will display 0°F or 0°C.
- 2. Set the holding temperature.
 - Rotate the hold knob to the desired holding temperature. The set temperature will appear in the Digital Display 140F and the temperature display button will illuminate.
 - The holding indicator light will illuminate while in hold mode.
 - Holding temperature range: 60° to 205°F (16 to 96°C)

3. Set the cooking temperature.

- Rotate the cook knob to the desired temperature. The set temperature will appear in the Digital Display 250F and the temperature display button will illuminate.
- The cooking indicator light will illuminate while in cook mode.
- Cooking temperature range: 200° to 325°F (94 to 160°C)
- **Note:** Cooking mode not active unless timer is running.

4. Set timer.

- Press Up or Down arrows when cook knob is set to begin cooking.
- Press Up or Down arrows to adjust the time while cooking.
- **Note:** Hold timer button for 3 seconds when in cook mode to *cancel* timer (display shows _____).

- **5. PREHEAT oven for 30 minutes before loading food.** The heat indicator light will illuminate and will remain lit as long as the oven is calling for heat.
- Load the oven with food and adjust cooking timer as needed.

Notes:

- When the oven temperature reaches the set temperature, the heat indicator light will turn off.
- Press and hold the Temperature Display Button for 3 seconds at any time to display the *Actual* oven temperature [1907].

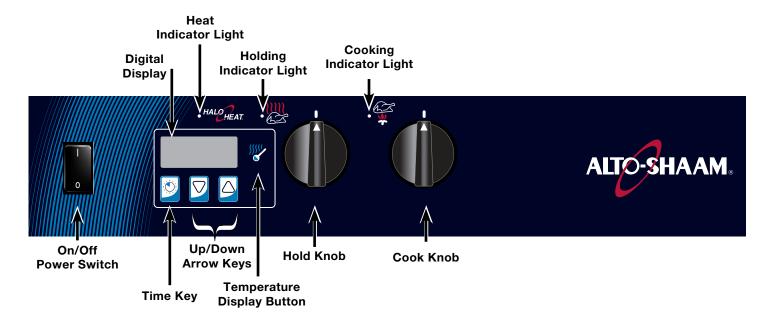
To toggle between fahrenheit (°F) and celsius (°C):

Press the **Temperature Display Button** at any time to display the alternate temperature.

The factory default is Fahrenheit. To change to Celsius:

- **1.** Press and hold the **Temperature Display Button** and the **Down Arrow Key** for 5 seconds.
- **2.** The control will show for 3 seconds to verify selection and then show the temperature in °C.
- **3.** Repeat to toggle to Fahrenheit.

Note: With a power failure, factory test, etc., the control will retain the °C or °F setting selected by the user when power is restored.



OPERATING INSTRUCTIONS

General Holding Guideline

Chefs, cooks and other specialized food service personnel employ varied methods of cooking. Proper holding temperatures for a specific food product must be based on the moisture content of the product, product density, volume, and proper serving temperatures. Safe holding temperatures must also be correlated with palatability in determining the length of holding time for a specific product.

Halo Heat maintains the maximum amount of product moisture content without the addition of water, water vapor, or steam. Maintaining maximum natural product moisture preserves the natural flavor of the product and provides a more genuine taste. In addition to product moisture retention, the gentle properties of Halo Heat maintain a consistent temperature throughout the cabinet without the necessity of a heat distribution fan, thereby preventing further moisture loss due to evaporation or dehydration.

When product is removed from a high temperature cooking environment for immediate transfer into equipment with the lower temperature required for hot food holding, condensation can form on the outside of the product and on the inside of plastic containers used in self-service applications. Allowing the product to release the initial steam and heat produced by high temperature cooking can alleviate this condition. To preserve the safety and quality of freshly cooked foods, however, a maximum of 1 to 2 minutes must be the only time period allowed for the initial heat to be released from the product.

Most Halo Heat Holding Equipment is provided with a thermostat control between 60° and 200°F (16° to 93°C). If the unit is equipped with vents, close the vents for moist holding and open the vents for crisp holding.

| HOLDING TEMPERATURE RANGE | | | | | |
|----------------------------|--------------|------------|--|--|--|
| MEAT | FAHRENHEIT | CELSIUS | | | |
| BEEF ROAST — Rare | 130°F | 54°C | | | |
| BEEF ROAST — Med/Well Done | 155°F | 68°C | | | |
| BEEF BRISKET | 160° — 175°F | 71° — 79°C | | | |
| CORN BEEF | 160° — 175°F | 71° — 79°C | | | |
| PASTRAMI | 160° — 175°F | 71° — 79°C | | | |
| PRIME RIB — Rare | 130°F | 54°C | | | |
| STEAKS — Broiled/Fried | 140° — 160°F | 60° — 71°C | | | |
| RIBS — Beef or Pork | 160°F | 71°C | | | |
| VEAL | 160° — 175°F | 71° — 79°C | | | |
| НАМ | 160° — 175°F | 71° — 79°C | | | |
| PORK | 160° — 175°F | 71° — 79°C | | | |
| LAMB | 160° — 175°F | 71° — 79°C | | | |
| POULTRY | | | | | |
| CHICKEN — Fried/Baked | 160° — 175°F | 71° — 79°C | | | |
| DUCK | 160° — 175°F | 71° — 79°C | | | |
| TURKEY | 160° — 175°F | 71° — 79°C | | | |
| GENERAL | 160° — 175°F | 71° — 79°C | | | |
| FISH/SEAFOOD | | | | | |
| FISH — Baked/Fried | 160° — 175°F | 71° — 79°C | | | |
| LOBSTER | 160° — 175°F | 71° — 79°C | | | |
| SHRIMP — Fried | 160° — 175°F | 71° — 79°C | | | |
| BAKED GOODS | | | | | |
| BREADS/ROLLS | 120° — 140°F | 49° — 60°C | | | |
| MISCELLANEOUS | | | | | |
| CASSEROLES | 160° — 175°F | 71° — 79°C | | | |
| DOUGH — Proofing | 80° — 100°F | 27° — 38°C | | | |
| EGGS —Fried | 150° — 160°F | 66° — 71°C | | | |
| FROZEN ENTREES | 160° — 175°F | 71° — 79°C | | | |
| HORS D'OEUVRES | 160° — 180°F | 71° — 82°C | | | |
| PASTA | 160° — 180°F | 71° — 82°C | | | |
| PIZZA | 160° — 180°F | 71° — 82°C | | | |
| POTATOES | 180°F | 82°C | | | |
| PLATED MEALS | 140° — 165°F | 60°— 74°C | | | |
| SAUCES | 140° — 200°F | 60° — 93°C | | | |
| SOUP | 140° — 200°F | 60° — 93°C | | | |
| VEGETABLES | 160° — 175°F | 71° — 79°C | | | |

THE HOLDING TEMPERATURES LISTED ARE SUGGESTED GUIDELINES ONLY. ALL FOOD HOLDING SHOULD BE BASED ON INTERNAL PRODUCT TEMPERATURES. ALWAYS FOLLOW LOCAL HEALTH (HYGIENE) REGULATIONS FOR ALL INTERNAL TEMPERATURE REQUIREMENTS.

CARE AND CLEANING

CLEANING AND PREVENTATIVE MAINTENANCE

PROTECTING STAINLESS STEEL SURFACES

in the care of stainless steel surfaces. Harsh, corrosive, or inappropriate chemicals can completely destroy the protective surface layer

of stainless steel. Abrasive

pads, steel wool, or metal implements will abrade surfaces causing damage to this protective coating and will eventually result in areas of corrosion. Even water, particularly hard water that contains high to moderate concentrations of chloride, will cause oxidation and pitting that result in rust and corrosion. In addition, many acidic foods spilled and left to remain on metal surfaces are

contributing factors that will corrode surfaces.

Proper cleaning agents, materials, and methods are vital to maintaining the appearance and life of this appliance. Spilled foods should be removed and the area wiped as soon as possible but at the very least, a minimum of once a day. Always thoroughly rinse surfaces after using a cleaning agent and wipe standing water as quickly as possible after rinsing.

CLEANING AGENTS

Use non-abrasive cleaning products designed for use on stainless steel surfaces. Cleaning agents must be chloride-free compounds and must not contain quaternary salts. Never use hydrochloric acid (muriatic acid) on stainless steel surfaces. Always use the proper cleaning agent at the manufacturer's recommended strength. Contact your local cleaning supplier for product recommendations.

CLEANING MATERIALS

The cleaning function can usually be accomplished with the proper cleaning agent and a soft, clean cloth. When more aggressive methods must be employed, use a non-abrasive scouring pad on difficult areas and make certain to scrub with the visible grain of surface metal to avoid surface scratches. Never use wire brushes, metal scouring pads, or scrapers to remove food residue.



CARE AND CLEANING

EQUIPMENT CARE

Under normal circumstances, this oven should provide you with long and trouble free service. There is no preventative maintenance required, however, the following Equipment Care Guide will maximize the potential life and trouble free operation of this oven.

The cleanliness and appearance of this equipment will contribute considerably to operating efficiency and savory, appetizing food. Good equipment that is kept clean works better and lasts longer.

CLEAN DAILY

- 1. Disconnect unit from power source, and let cool.
- Remove all detachable items such as wire shelves, side racks, and drip pans. Clean these items separately.



- Wipe the interior metal surfaces
 of the oven with a paper towel to remove loose
 food debris.
- Clean the interior metal surfaces of the cabinet with a damp clean cloth or sponge and any good commercial detergent.

NOTE: Avoid the use of abrasive cleaning compounds, chloride based cleaners, or cleaners containing quaternary salts. Never use hydrochloric acid (muriatic acid) on stainless steel.

- 5. Spray heavily soiled areas with a water soluble degreaser and let stand for 10 minutes, then remove soil with a plastic scouring pad.
- 6. Wipe control panel, door vents, door handles, and door gaskets thoroughly since these areas harbor food debris.
- 7. Rinse surfaces by wiping with sponge and clean warm water.



- 8. Remove excess water with sponge and wipe dry with a clean cloth or air dry. Leave doors open until interior is completely dry. Replace side racks and shelves.
- 9. Wipe door gaskets and control panel dry with a clean, soft cloth.
- 10. Interior can be wiped with a sanitizing solution after cleaning and rinsing. This solution must be approved for use on stainless steel food contact surfaces.
- 11. To help maintain the protective film coating on polished stainless steel, clean the exterior of the cabinet with a cleaner recommended for stainless steel surfaces. Spray the cleaning agent on a clean cloth and wipe with the grain of the stainless steel.
- 12. Clean any glass with a window cleaner.

Always follow appropriate state or local health (hygiene) regulations regarding all applicable cleaning and sanitation requirements for equipment.

CLEAN THE DOOR VENTS

Door vents need to be inspected and cleaned as required.

CHECK OVERALL CONDITION OF OVEN ONCE A MONTH

Check the oven once a month for physical damage and loose screws. Correct any problems before they begin to interfere with the operation of the oven.

DO NOT USE OVEN IF CONTROLS ARE NOT PROPERLY FUNCTIONING

Refer to the Trouble Shooting Guide located in this manual or call an authorized service technician.

DANGER



AT NO TIME SHOULD THE INTERIOR OR EXTERIOR BE STEAM CLEANED, HOSED DOWN, OR FLOODED WITH WATER OR LIQUID SOLUTION OF ANY KIND. DO NOT USE WATER JET TO CLEAN.



SEVERE DAMAGE OR ELECTRICAL HAZARD COULD RESULT.

WARRANTY BECOMES VOID IF APPLIANCE IS FLOODED

SANITATION

Food flavor and aroma are usually so closely related that it is difficult, if not impossible, to separate them. There is also an important, inseparable relationship between cleanliness and food flavor. Cleanliness, top operating efficiency, and appearance of equipment contribute considerably to savory, appetizing foods. Good equipment that is kept clean, works better and lasts longer.

Most food imparts its own particular aroma and many foods also absorb existing odors. Unfortunately, during this absorption there is not distinction between GOOD and BAD odors. The majority of objectionable flavors and odors troubling food service operations are caused by bacteria growth. Sourness, rancidity, mustiness, stale or other OFF flavors are usually the result of germ activity.

The easiest way to insure full, natural food flavor is through comprehensive cleanliness. This means good control of both visible soil (dirt) and invisible soil (germs). A through approach to sanitation will provide essential cleanliness. It will assure an attractive appearance of equipment, along with maximum efficiency and utility. More importantly, a good sanitation program provides one of the key elements in the prevention of food-borne illnesses.

A controlled holding environment for prepared foods is just one of the important factors involved in the prevention of food-borne illnesses. Temperature monitoring and control during receiving, storage, preparation, and the service of foods are of equal importance.

The most accurate method of measuring safe temperatures of both hot and cold foods is by internal product temperature. A quality thermometer is an effective tool for this purpose, and should be routinely used on all products that require holding at a specific temperature.

A comprehensive sanitation program should focus on the training of staff in basic sanitation procedures. This includes personal hygiene, proper handling of raw foods, cooking to a safe internal product temperature, nd the routine monitoring of internal temperatures from receiving through service.

Most food-borne illnesses can be prevented through proper temperature control and a comprehensive program of sanitation. Both these factors are important to build quality service as the foundation of customer satisfaction. Safe food handling practices to prevent foodborne illness is of critical importance to the health and safety of your customers.

HACCP, an acronym for Hazard Analysis (at) Critical Control Points, is a quality control program of operating procedures to assure food integrity, quality, and safety. Taking steps necessary to augment food safety practices is both cost effective and relatively simple. While HACCP guidelines go far beyond the scope of this manual, additional information is available by contacting:

CENTER FOR FOOD SAFETY AND APPLIED NUTRITION FOOD AND DRUG ADMINISTRATION 1-888-SAFEFOOD

| INTERNAL FOOD PRODUCT TEMPERATURES | | | | | | | |
|------------------------------------|---------------|------------------|--|--|--|--|--|
| | HOTFOODS | | | | | | |
| DANGER ZONE | 40° TO 140°F | (4° TO 60°C) | | | | | |
| CRITICAL ZONE | 70° TO 120°F | (21° TO 49°C) | | | | | |
| SAFE ZONE | 140° TO 165°F | (60° TO 74°C) | | | | | |
| | COLD FOODS | | | | | | |
| DANGER ZONE | ABOVE 40°F | (ABOVE 4°C) | | | | | |
| SAFE ZONE | 36° TO 40°F | (2° TO 4°C) | | | | | |
| | FROZEN FOODS | | | | | | |
| DANGER ZONE | ABOVE 32°F | (ABOVE 0°C) | | | | | |
| CRITICAL ZONE | 0° TO 32°F | (-18° TO 0°C) | | | | | |
| SAFE ZONE | 0°F or below | (-18°C or below) | | | | | |

TROUBLE SHOOTING CHECKLIST

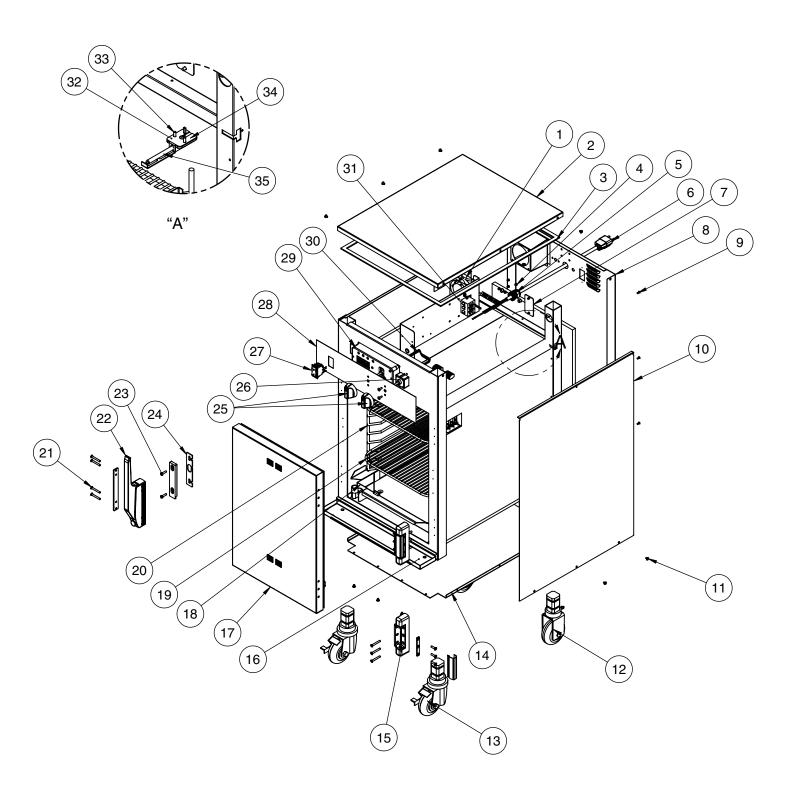
| Code | Description | Possible Cause | | | | |
|------|---|---|--|--|--|--|
| E-10 | Cavity air sensor shorted | Cavity air sensor reading < 5°F. Verify sensor integrity. See sensor test instructions below. | | | | |
| E-11 | Cavity air sensor open | Cavity air sensor reading > 517°F. Verify sensor integrity. See sensor test instructions below. | | | | |
| E-20 | Product probe is shorted Oven will cook in time only | Product probe reading < 5°F. Verify sensor integrity. See sensor test instructions below. | | | | |
| E-21 | Product probe is open Oven will cook in time only | Product Probe reading > 517°F. Verify sensor integrity. See sensor test instructions below. | | | | |
| E-30 | Under temperature | Unit has not reached (set-point - 25°F) for more than 90 minutes. | | | | |
| E-31 | Over temperature | Unit has been higher than 25°F above the maximum cavity set-point for more than 2 minutes. Note: Holding Cabinets with this error code are more than 145°F higher than the maximum set-point. | | | | |
| E-50 | Temp. measurement error | Contact factory. | | | | |
| E-51 | Temp. measurement error | Contact factory. | | | | |
| E-60 | Real time clock error | Data set to factory default. Ensure that date and time are correct if applicable. | | | | |
| E-61 | Real time clock error | Contact factory. | | | | |
| E-64 | Clock is not oscillating | Contact factory. | | | | |
| E-70 | Configuration connector error (DIP switch) | Refer to wiring diagram for the particular model and ensure dip switches on the control match the settings called out on the WD. If the dip switch settings are correct according to the print replace the control. | | | | |
| E-78 | Voltage low | Voltage below 90 VAC on a 125 VAC unit, or below 190 VAC on a 208-240 VAC unit. Correct voltage. | | | | |
| E-79 | Voltage high | Voltage over 135 VAC on a 125 VAC unit, or over 250 VAC on a 208-240 VAC unit. Correct voltage. | | | | |
| E-80 | EEPROM Error | Ensure that all temperatures and times are properly set. Contact factory if problem persists. | | | | |
| E-81 | EEPROM Error | Contact factory. | | | | |
| E-82 | EEPROM Error | Contact factory. | | | | |
| E-83 | EEPROM Error | Contact factory. | | | | |
| E-85 | EEPROM Error | All timers, if previously on, are now off. Possible bad EEPROM. | | | | |
| E-86 | EEPROM Error | Stored HACCP memory corrupted. HACCP Address reset to 1. Possible bad EEPROM. Contact factory if problem persists. | | | | |
| E-87 | EEPROM Error | Stored offsets corrupted. Offsets reset to 0. Control may need a recalibration. Possible bad EEPROM. Contact factory if problem persists. | | | | |
| E-88 | EEPROM Error | All timer set-points are reset to 1 minute. Timers, if previously on, are now off. Possible bad EEPROM. | | | | |
| E-90 | Button stuck | A button has been held down for >60 seconds. Adjust control. Error will reset when the problem has been resolved. | | | | |
| E-dS | Datakey error | Datakey digital signature incompatible. Cycle power, and install compatible Datakey if error persists. | | | | |
| E-dT | Datakey error | Datakey incompatible with control. Install compatible Datakey. | | | | |
| E-dU | Datakey unplugged | Install Datakey and cycle power to control to clear error. | | | | |
| dLto | Datalogger has timed out | Cycle power. Contact factory if error persists. | | | | |
| dLSD | Micro SD card not plugged in | Plug in SD card and cycle power. Contact factory if error persists. | | | | |
| | Note: If in doubt, always cycle the power to the control and contact factory if the problem persists. | | | | | |

To test probe and air sensor:

Test probe and air sensor by placing sensor in ice water bath and using an ohmmeter set on the ohm scale. The reading should be 100 ohms resistance. If it is more than 2 ohms higher or lower, sensor needs to be replaced.

SERVICE VIEW

500-TH-II SHOWN

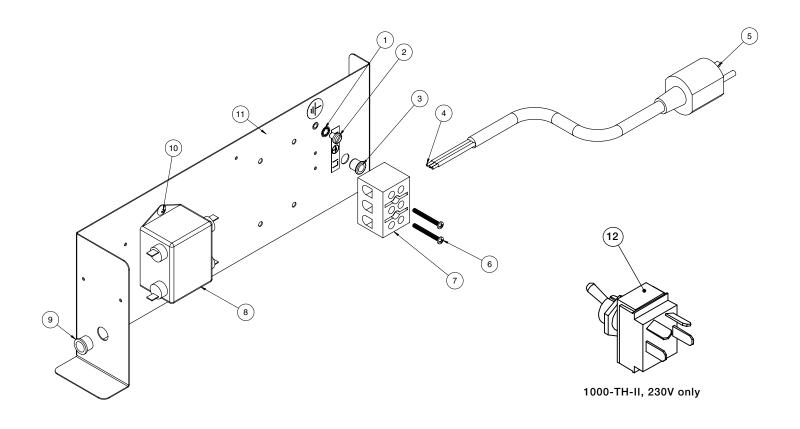


Part numbers and drawings are subject to change without notice.

SERVICE VIEW - EXTERIOR

| | MODEL > | 500-TH | -11 | 750-TH | -11 | 1000-TH-II | |
|------------|---|----------------------|-----|----------------------|-----|----------------------|--------------|
| ITEM | DESCRIPTION | PART NO. QTY | | PART NO. QTY | | PART NO. QTY | |
| 1 | FAN, BOX, 115V, 34CFM | FA-3973 | 1 | FA-3973 | 1 | FA-3973 | 1 |
| • | FAN BOX, 208-240V, 230V | FA-34524 | 1 | FA-34524 | 1 | FA-34524 | 1 |
| 2 | TOP COVER | 1011946 | 1 | 1011872 | 1 | 1011534 | 1 |
| 3 | GASKET ADHESIVE 0.125 X 0.375 [LIN FT] | GS-23622 | 1 | GS-23622 | 1 | GS-23622 | 1 |
| 4 | PLUG, DOME,.187" HOLE | PG-28439 | 6 | PG-28439 | 6 | PG-28439 | 6 |
| 5 | BUSHING, STRAIN RELIEF | BU-3964 | 1 | BU-3964 | 1 | BU-3964 | 2 |
| 6 | CORDSET, 120V | CD-3397 | 1 | CD-3397 | 1 | CD-3397 | 1 |
| | CORDSET, 230V | CD-3922 | 1 | CD-3922 | 1 | CD-3922 | 1 |
| 7 | SWITCH COVER | 11133 | 1 | 11133 | 1 | 11133 | 1 |
| 8 | REAR TRIM, SPOT | 5014004 | 1 | 5014081 | 1 | 5014172 | 1 |
| 9 | RIVET, BLIND, #44 STAINLESS STEEL | RI-2100 | 6 | RI-2100 | 6 | RI-2100 | 6 |
| 10 | PANEL, SIDE | 5015081 | 2 | 5015083 | 2 | 5015088 | 2 |
| 11 | SCREW, 8-32 X 1/4" PHIL | SC-2459 | 17 | SC-2459 | 19 | SC-2459 | 25 |
| 12 | CASTER, 3-1/2" RIGID | CS-25674 | 2 | CS-25674 | 2 | CS-25674 | 2.5 |
| 13 | CASTER, 3-1/2 MIGIB CASTER, 3-1/2" SWIVEL W/ BRAKE | CS-25675 | 2 | CS-25675 | 2 | CS-25675 | 2 |
| 14 | BOTTOM PANEL | 1010774 | 1 | 1010394 | 1 | 1009941 | 1 |
| 15 | HINGE, PAIR | HG-22338 | 1 | HG-22338 | 1 | HG-22338 | 1 |
| 16 | DRIP TRAY KIT | 5010736 | 1 | 5010391 | 1 | 5009716 | 1 |
| 10 | - DRIP TRAY HOLDER | 1010782 | 1 | 1010584 | 1 | 1010584 | 1 |
| | - DRIP TRAY | 1010782 | 1 | 1010585 | 1 | 1010585 | 1 |
| 17 | DOOR ASSEMBLY, RH | 5010828 | 1 | 5010946 | 1 | 5010081 | 1 |
| 17 | DOOR ASSEMBLY, LH | 5010829 | 1 | 5010947 | 1 | 5010001 | 1 |
| | DOOR GASKET | GS-22950 | 1 | GS-22951 | 1 | GS-22952 | 1 |
| 18 | DRIP PAN WELD | 14813 | 1 | 14831 | 1 | 5005616 | 1 |
| 19 | SHELF, STAINLESS STEEL | SH-2326 | 2 | SH-2324 | 3 | SH-2325 | 3 |
| 20 | SIDE RACK, CHROME | SR-28403 | 2 | SR-28405 | 2 | SR-2266 | 2 |
| 20 | PAN SLIDES, 230V ONLY | 1010880 | 2 | 1010813 | 2 | 3h-2200 | |
| 21 | SCREW,10-32X1-1/2", NF, PHIL | SC-2073 | 10 | SC-2073 | 10 | SC-2073 | 10 |
| 22 | HANDLE, OFFSET MAG. LATCH | HD-27080 | 1 | HD-27080 | 1 | HD-27080 | 1 |
| 23 | SCREW, 3/4" PAN HD | SC-2071 | 2 | SC-2071 | 2 | SC-2071 | 2 |
| 24 | SHIM, HANDLE | 13947 | 1 | | 1 | 13947 | 1 |
| 25 | KNOB, THERMOSTAT | | 2 | 13947 | 2 | KN-26568 | 2 |
| 26 | THERMOSTAT, COOK | KN-26568 | 1 | KN-26568 TT-34910 | 1 | | 1 |
| | , | TT-34910 | | | 1 | TT-34910 | - |
| 27 | SWITCH,ROCKER, 125-277V, 20A PANEL OVERLAY | SW-34769 | 1 | SW-34769 PE-29360 | | SW-34769 | 1 |
| 28 29 | CONTROL | PE-29362 CC-34488 | 1 | CC-34488 | 1 | PE-28685 CC-34488 | 1 |
| 30 | CABLE, WIRE HARNESS | CB-34945 | 1 | CB-34945 | 1 | | 1 |
| 31 | T-BLOCK | BK-3019 | | BK-3019 | | CB-34945 BK-3019 | |
| 32 | SENSOR GUARD | 1008272 | 1 | 1008272 | 1 | 1008272 | 1 |
| 33 | SCREW, 6-32 X 1/2", NC PHIL, FLAT | SC-2254 | 2 | SC-2254 | | SC-2254 | 2 |
| 34 | BLOCK, CONTROL SENSOR | BK-29606 | 1 | BK-29606 | 1 | | 1 |
| 35 | PROBE, OVEN TEMP. | PR-34494 | 1 | PR-34494 | 1 | BK-29606 PR-34494 | 1 |
| 36* | NON-PRODUCT PROBE SEAL | | 1 | 1006871 | 1 | | 1 |
| 37* | | 1006871 CR-34559 | | CR-34559 | | 1006871 CR-34559 | 1 |
| | CONNECTOR & CONDUCTOR | | 1 | | 1 | | 1 |
| 38* | CONNECTOR-5 CONDUCTOR | CR-34646 | 1 | CR-34646 | 1 | CR-34646 | 1 |
| 39* | INSULATION | IN-2003 | 1 | IN-2003 | 1 | IN-2003 | 1 |
| 40* | NUT, HEX, M4-0.7 18-8 | NU-22286 | 2 | NU-22286 | 2 | NU-22286 | 2 |
| 41* | PLUG, 3/8" HOLE | PG-25574 | 2 | PG-25574 | 2 | PG-25574 | 2 |
| 42* | SCREW,10-32 X 3/4", NF PHIL | SC-2072 | 6 | SC-2072 | 6 | SC-2072 | 6 |
| 43* | 8-32 X 2 SLOT PAN HEAD 18-8 S/S | SC-23154 | 2 | SC-23154 | 2 | SC-23154 | 2 |
| | 8-32 X 1/2" PHIL SCREW | SC-2425 | 8 | SC-2425 | 8 | SC-2425 | 2 |
| 44* 45* | WASHER M4 SPLIT LOCK S/S 18-8 | WS-22300 | 2 | WS-22300 | 2 | WS-22300 | 2 |

ELECTRONIC COMPONENTS PARTS LIST 500-TH-II 230V SHOWN



Part numbers and drawings are subject to change without notice.

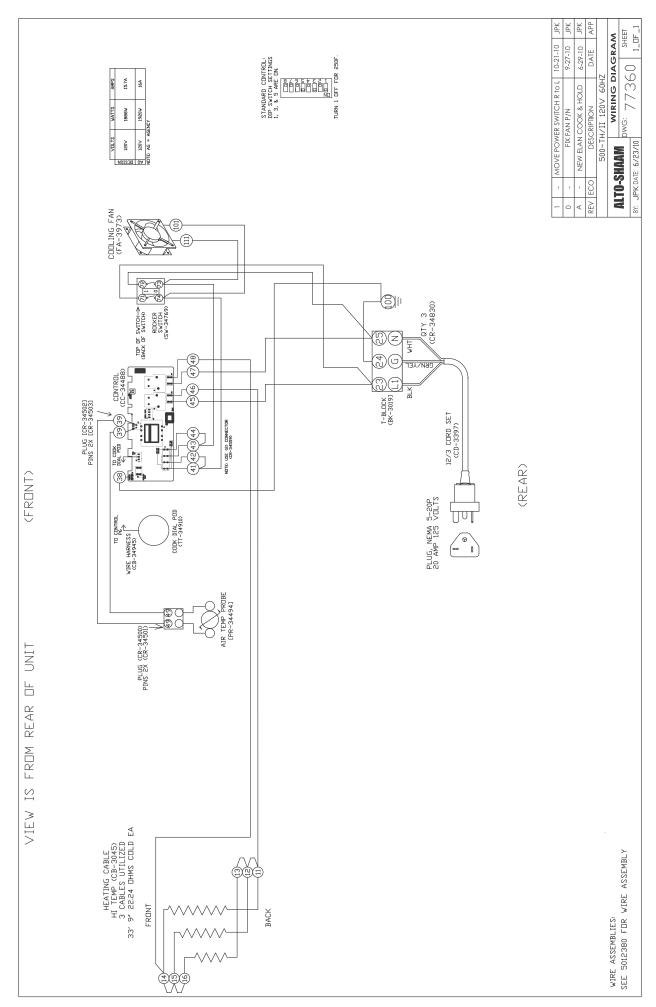
| ITEM | DESCRIPTION | PART NO. | QTY |
|------|--|----------|-----|
| 1 | STAR LOCK WASHER | WS-2467 | 1 |
| 2 | SCREW, 10-32 X 1/4" PAN HD GROUND | SC-2190 | 1 |
| 3 | 3/8" BLACK HOLE BUSHING | BU-3419 | 1 |
| 4 | CONNECTOR, #16 FERRULE - 230V | CR-34828 | 3 |
| | CONNECTOR, #12 FERRULE - 120V | CR-34830 | 3 |
| 5 | CORDSET - 16AWG, 3/C, INT'L HARM - 230V | CD-3922 | 1 |
| | CORDSET - 12/3 SJO, 20A - 125V PLUG - 120V | CD-3397 | 1 |
| 6 | SCREW, 6-32 X 1 1/4" ROUND HD | SC-2365 | 2 |
| 7 | T-BLOCK | BK-3019 | 1 |
| 8 | LINE FILTER, 115/250V 50/60HZ - 230V ONLY | FI-33225 | 1 |
| 9 | 1/2" HOLE BUSHING | BU-3006 | 1 |
| 10 | SCREW, 8-32 X 1/4" PHIL | SC-2459 | 2 |
| 11 | AIR SHIELD SPOT WELD ASSB 500 | 5013997 | 1 |
| | 750, 1000 | 5014097 | 1 |
| 12 | SWITCH, VOLTAGE, 20A (1000-TH-II, 230V ONLY) SW-3528 | | 1 |

CABLE HEATING SERVICE KITS

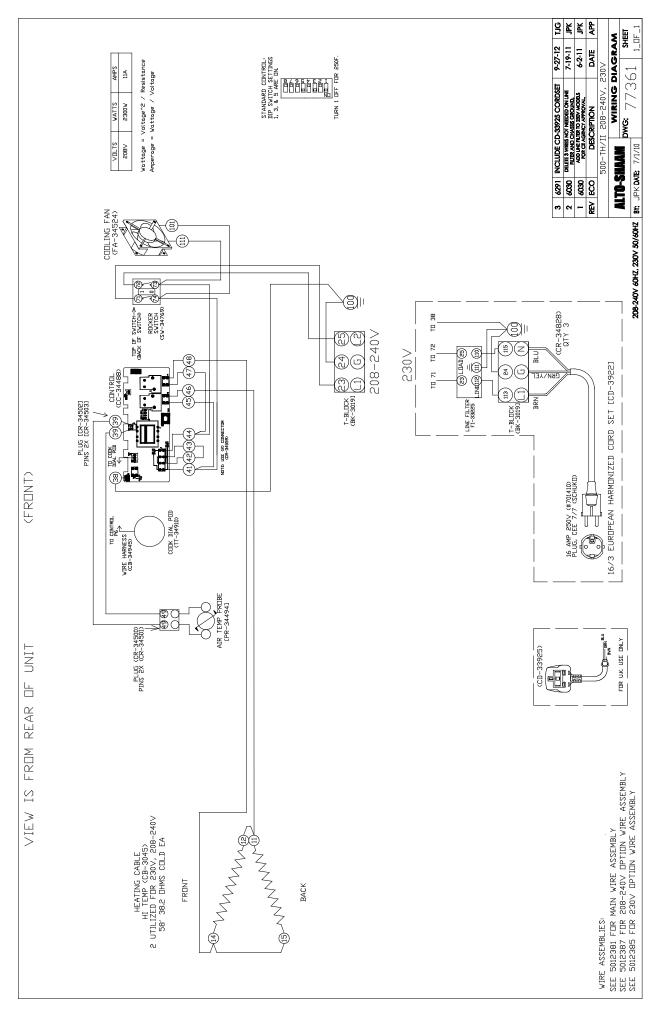
| | CABLE HEATING SERVICE KIT > | # 4880 500, 750, 1000 - 120V 500 - 208-240V | #4881 750, 1000 - 208-240V | |
|---------|-----------------------------|--|--------------------------------------|--|
| ITEM | DESCRIPTION | QTY | QTY | |
| CB-3045 | CABLE HEATING ELEMENT | 134 FT. (41 M) | 210 FT. (64 M) | |
| CR-3226 | RING CONNECTOR | 4 | 12 | |
| IN-3488 | INSULATION CORNER | 1 FT. (305 mm) | 1 FT. (305 mm) | |
| BU-3105 | SHOULDER BUSHING | 4 | 12 | |
| BU-3106 | CUP BUSHING | 4 | 12 | |
| ST-2439 | STUD | 4 | 12 | |
| NU-2215 | HEX NUT | 8 | 24 | |
| SL-3063 | INSULATING SLEEVE | 4 | 12 | |
| TA-3540 | ELECTRICAL TAPE | 1 ROLL | 1 ROLL | |



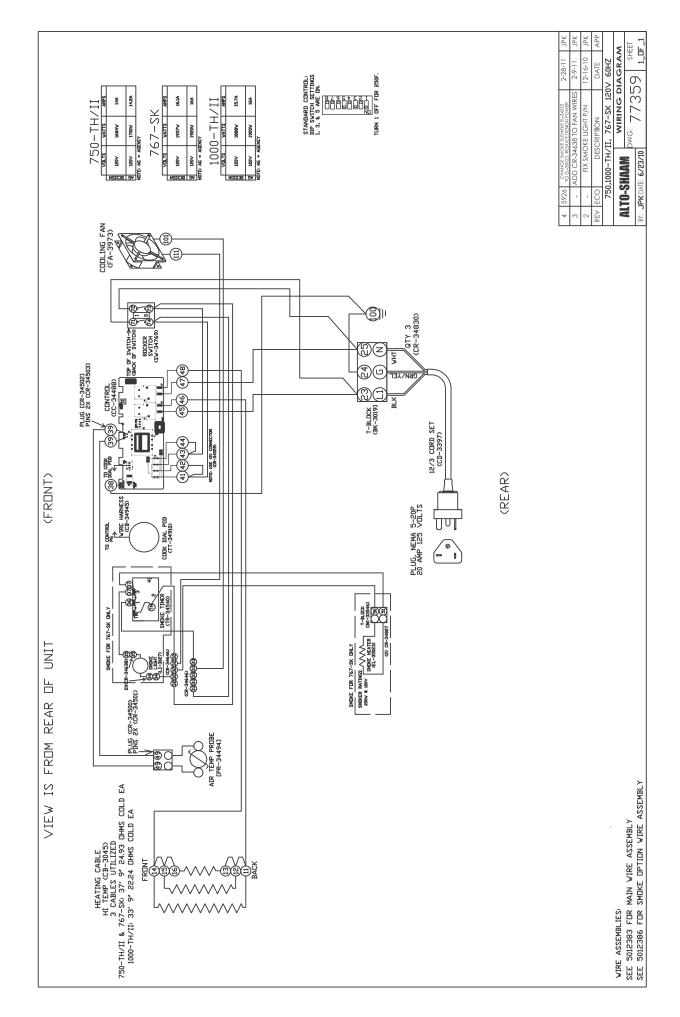




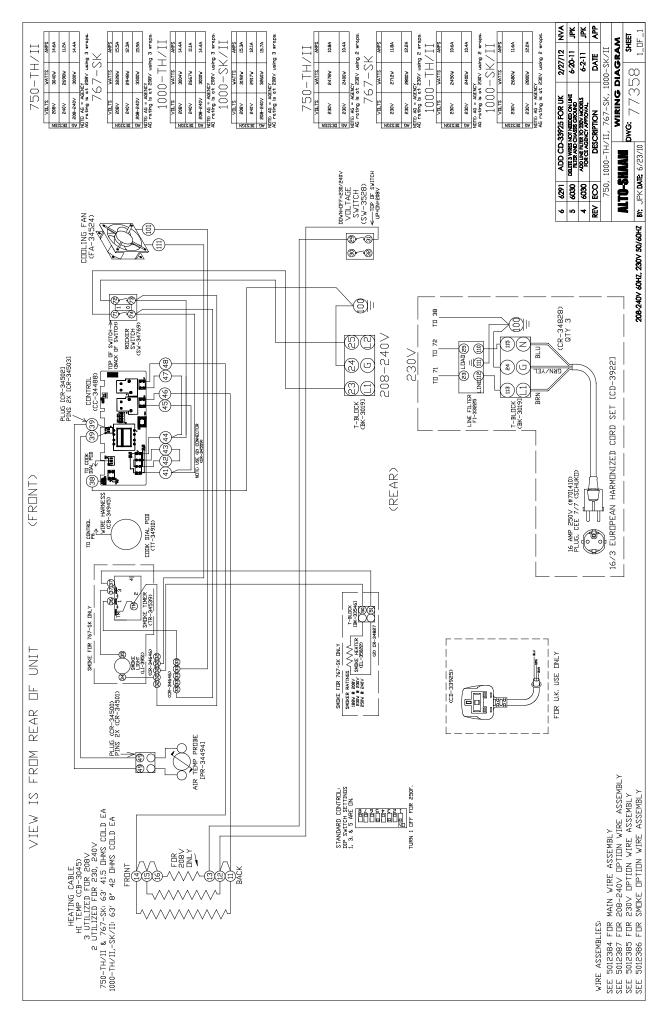
TH-II SERIES • INSTALLATION/OPERATION/SERVICE MANUAL - PG. 22



TH-II SERIES • INSTALLATION/OPERATION/SERVICE MANUAL - PG. 23



TH-II SERIES • INSTALLATION/OPERATION/SERVICE MANUAL - PG. 24



TH-II SERIES • INSTALLATION/OPERATION/SERVICE MANUAL - PG. 25

TRANSPORTATION DAMAGE and CLAIMS



All Alto-Shaam equipment is sold F.O.B. shipping point, and when accepted by the carrier, such shipments become the property of the consignee.

Should damage occur in shipment, it is a matter between the carrier and the consignee. In such cases, the carrier is assumed to be responsible for the safe delivery of the merchandise, unless negligence can be established on the part of the shipper.

- 1. Make an immediate inspection while the equipment is still in the truck or immediately after it is moved to the receiving area. Do not wait until after the material is moved to a storage area.
- 2. Do not sign a delivery receipt or a freight bill until you have made a proper count and inspection of all merchandise received.
- 3. Note all damage to packages directly on the carrier's delivery receipt.
- 4. Make certain the driver signs this receipt. If he refuses to sign, make a notation of this refusal on the receipt.
- 5. If the driver refuses to allow inspection, write the following on the delivery receipt: *Driver refuses to allow inspection of containers for visible damage.*
- 6. Telephone the carrier's office immediately upon finding damage, and request an inspection. Mail a written confirmation of the time, date, and the person called.
- 7. Save any packages and packing material for further inspection by the carrier.
- 8. Promptly file a written claim with the carrier and attach copies of all supporting paperwork.

We will continue our policy of assisting our customers in collecting claims which have been properly filed and actively pursued. We cannot, however, file any damage claims for you, assume the responsibility of any claims, or accept deductions in payment for such claims.

LIMITED WARRANTY

Alto-Shaam, Inc. warrants to the original purchaser only that any original part that is found to be defective in material or workmanship will, at Alto-Shaam's option, subject to provisions hereinafter stated, be replaced with a new or rebuilt part.

The original parts warranty period is as follows:

For the refrigeration compressor on Alto-Shaam Quickchillers[™], five (5) years from the date of installation of appliance.

For the heating element on Halo Heat® cooking and holding ovens, as long as the original purchaser owns the oven. This excludes holding only equipment.

For all other original parts, one (1) year from the date of installation of appliance or fifteen (15) months from the shipping date, whichever occurs first.

The labor warranty period is one (1) year from the date of installation or fifteen (15) months from the shipping date, whichever occurs first. Alto-Shaam will bear normal labor charges performed during standard business hours, excluding overtime, holiday rates or any additional fees.

To be valid, a warranty claim must be asserted during the applicable warranty period. This warranty is not transferable.

THIS WARRANTY DOES NOT APPLY TO:

- 1. Calibration.
- 2. Replacement of light bulbs, door gaskets, and/or the replacement of glass due to damage of any kind.
- 3. Equipment damage caused by accident, shipping, improper installation or alteration.
- 4. Equipment used under conditions of abuse, misuse, carelessness or abnormal conditions, including but not limited to, equipment subjected to harsh or inappropriate chemicals, including but not limited to, compounds containing chloride or quaternary salts, poor water quality, or equipment with missing or altered serial numbers.
- 5. Damage incurred as a direct result of poor water quality, inadequate maintenance of steam generators and/or surfaces affected by water quality. Water quality and required maintenance of steam generating equipment is the responsibility of the owner/operator.
- 6. Damage caused by use of any cleaning agent other than Alto-Shaam's Combitherm® Cleaner, including but not limited to damage due to chlorine or other harmful chemicals. Use of Alto-Shaam's Combitherm® Cleaner on Combitherm® ovens is highly recommended.
- 7. Any losses or damage resulting from malfunction, including loss of product, food product, revenue, or consequential or incidental damages of any kind.
- 8. Equipment modified in any manner from original model, substitution of parts other than factory authorized parts, removal of any parts including legs, or addition of any parts.

This warranty is exclusive and is in lieu of all other warranties, express or implied, including the implied warranties of merchantability and fitness for a particular purpose. In no event shall Alto-Shaam be liable for loss of use, loss of revenue or profit, or loss of product, or for any indirect, special, incidental, or consequential damages. No person except an officer of Alto-Shaam, Inc. is authorized to modify this warranty or to incur on behalf of Alto-Shaam any other obligation or liability in connection with Alto-Shaam equipment.



Effective November 1, 2012

| RECORD THE MODEL AND SERIAL NUMBER OF THE APPLIANCE FOR EASY REFERENCE. ALWAYS REFER TO BOTH MODEL AND SERIAL NUMBER IN ANY CONTACT WITH ALTO-SHAAM REGARDING THIS APPLIANCE. | | | | |
|---|-----------------|--|--|--|
| Model: | Date Installed: | | | |
| Voltage: | Purchased From: | | | |
| Serial Number: | | | | |

W164 N9221 Water Street • P.O. Box 450 • Menomonee Falls, Wisconsin 53052-0450 • U.S.A. PHONE: 262.251.3800 • 800.558-8744 USA/CANADA FAX: 262.251.7067 • 800.329.8744 U.S.A. ONLY