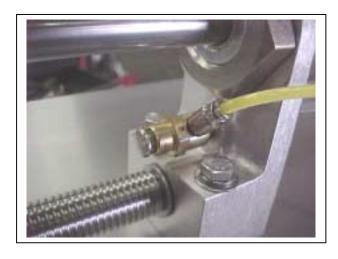
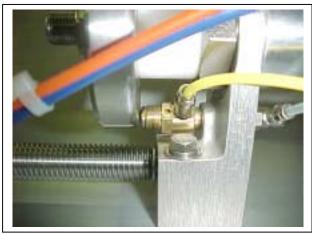


Machine goes forward but will not return

Front limit valve, item #40 worn or not making contact (REF Depositor Assy) Replace or adjust





Air leaking from air cylinder gland

Leaking gland seal

Replace air cylinder





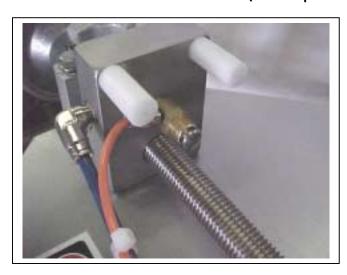
Product leaking from back of product cylinders

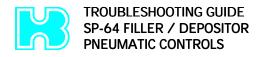
Worn O-rings Broken or worn piston Replace Replace



Machine will not go forward

Rear limit valve, item #40 worn (REF Depositor Assy) Replace or adjust





Erratic cycling of machine

Flow controls, item #42 dirty or worn Low Air Pressure (REF Depositor Assy) Replace or clean Adjust to 80 PSI



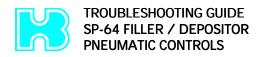


Air cylinder chatters as piston moves forward

Improperly lubricated O-rings Piston rod out of alignment

Lubricate

Adjust



Machine appears to function properly, but no product comes out

Product valve, item #1 installed upside down (REF Depositor Assy)

Rotate valve, pin in "down" position



Machine using more than 2 bowls of oil per month

Oiler, Item #73 (Part of air trio) out of adjustment

(REF) PD046

Adjust oil flow to produce one drop of lubricant for each 20 to 40 cycles of machine



